

LOCTITE EA 3471A

Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 16

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE EA 3471A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Epoxy adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000 Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

$\textbf{Classification} \ (\textbf{CLP}) \textbf{:}$

Skin irritation Category 2

H315 Causes skin irritation.

Serious eye irritation Category 2

H319 Causes serious eye irritation.

Skin sensitizer Category 1

H317 May cause an allergic skin reaction.

Chronic hazards to the aquatic environment Category 2

H411 Toxic to aquatic life with long lasting effects.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700)

1,3-Propanediol, 2,2-bis(hydroxymethyl)-, polymer with (chloromethyl)oxirane

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

Signal word: Warning

Hazard statement: H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statement: P273 Avoid release to the environment.

Prevention P280 Wear protective gloves.

Precautionary statement: P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

Response P302+P352 IF ON SKIN: Wash with plenty of soap and water.

 $P337 + P313 \ If \ eye \ irritation \ persists: \ Get \ medical \ advice/attention.$

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components	EC Number	content	Classification
CAS-No.	REACH-Reg No.		
reaction product: bisphenol-A-	01-2119456619-26	25- 50 %	Skin Irrit. 2
(epichlorhydrin); epoxy resin (number			H315
average molecular weight≤700)			Skin Sens. 1
25068-38-6			H317
			Eye Irrit. 2
			H319
			Aquatic Chronic 2
			H411
1,3-Propanediol, 2,2-bis(hydroxymethyl)-,		2,5- 10 %	Skin Irrit. 2
polymer with (chloromethyl)oxirane			H315
30973-88-7			Eye Irrit. 2
			H319
			Skin Sens. 1
			H317
oxirane, mono[(C12-14-alkyloxy)methyl]	271-846-8	<= 2,5 %	Skin Irrit. 2
derivs.	01-2119485289-22		H315
68609-97-2			Skin Sens. 1
			H317

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Seek medical advice.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

Ingestion:

Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.

Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Rash, Urticaria.

SKIN: Redness, inflammation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

Oxides of carbon, oxides of nitrogen, irritating organic vapors.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact.

Wear protective equipment.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Wash spillage site thoroughly with soap and water or detergent solution.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Use only in well-ventilated areas.

Avoid skin and eye contact.

Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

See advice in section 8

Hygiene measures:

Do not eat, drink or smoke while working. Good industrial hygiene practices should be observed. Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, well-ventilated place. Refer to Technical Data Sheet

7.3. Specific end use(s)

Epoxy adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

None

Occupational Exposure Limits

Valid for

Ireland

None

$\label{eq:predicted} \textbf{Predicted No-Effect Concentration (PNEC):}$

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	aqua (freshwater)		0,006 mg/l		3 3		
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	aqua (marine water)		0,001 mg/l				
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	sewage treatment plant (STP)		10 mg/l				
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	sediment (freshwater)				0,341 mg/kg		
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	sediment (marine water)				0,034 mg/kg		
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	Soil				0,065 mg/kg		
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	oral				11 mg/kg		
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	aqua (intermittent releases)		0,018 mg/l				
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	marine water - intermittent		0,002 mg/l				
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	aqua (freshwater)		0,106 mg/l				
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	aqua (intermittent releases)		0,072 mg/l				
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	aqua (marine water)		0,011 mg/l				
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	sewage treatment plant (STP)		10 mg/l				
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	sediment (freshwater)				307,16 mg/kg		
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	sediment (marine water)				30,72 mg/kg		
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	Soil				1,234 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	Workers	dermal	Acute/short term exposure - systemic effects		8,33 mg/kg	
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m3	
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	Workers	dermal	Long term exposure - systemic effects		8,33 mg/kg	
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m3	
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	General population	dermal	Acute/short term exposure - systemic effects		3,571 mg/kg	
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	General population	dermal	Long term exposure - systemic effects		3,571 mg/kg	
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	General population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg	
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	General population	oral	Long term exposure - systemic effects		0,75 mg/kg	
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	General population	inhalation	Acute/short term exposure - systemic effects		0,75 mg/m3	
reaction product: bisphenol-A- (epichlorhydrin) 25068-38-6	General population	inhalation	Long term exposure - systemic effects		0,75 mg/m3	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	Workers	Inhalation	Long term exposure - systemic effects		3,6 mg/m3	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	Workers	dermal	Long term exposure - systemic effects		1 mg/kg	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	General population	Inhalation	Long term exposure - systemic effects		0,87 mg/m3	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	General population	dermal	Long term exposure - systemic effects		0,5 mg/kg	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	General population	oral	Long term exposure - systemic effects		0,5 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection: Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

Insoluble

9.1. Information on basic physical and chemical properties

Appearance paste grey

Odor weak, characteristic

Odour threshold No data available / Not applicable

pH No data available / Not applicable
Melting point No data available / Not applicable
Solidification temperature No data available / Not applicable

Initial boiling point $> 200 \,^{\circ}\text{C} (> 392 \,^{\circ}\text{F})$ Flash point $> 100 \,^{\circ}\text{C} (> 212 \,^{\circ}\text{F})$

Evaporation rate No data available / Not applicable Flammability No data available / Not applicable Explosive limits No data available / Not applicable Vapour pressure No data available / Not applicable Relative vapour density: No data available / Not applicable

Density 2,25 g/cm³

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Bulk density

No data available / Not applicable
Solubility

No data available / Not applicable

Solubility (qualitative) (Solvent: Water)

Partition coefficient: n-octanol/water

Auto-ignition temperature

Decomposition temperature

Viscosity

No data available / Not applicable
No data available / Not applicable
No data available / Not applicable
Viscosity

Viscosity (kinematic)

No data available / Not applicable
Viscosity (kinematic)

Viscosity (kinematic)

No data available / Not applicable
Explosive properties

No data available / Not applicable
Oxidising properties

No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	LD50	26.800 mg/kg	rat	not specified

Acute dermal toxicity:

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	LD50	> 4.000 mg/kg	rabbit	not specified

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Result	Exposure	Species	Method
CAS-No.		time		
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	moderately irritating	24 h	rabbit	Draize Test
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	moderately irritating	24 h	rabbit	EPA OTS 798.4470 (Acute Dermal Irritation)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	slightly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result	Test type	Species	Method
CAS-No.				
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	sensitising	Buehler test	guinea pig	EPA OPPTS 870.2600 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	oral: gavage		mouse	not specified
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	negative	intraperitoneal		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result / Value	Test type	Route of	Species	Method
CAS-No.			application		
reaction product:	NOAEL $P >= 50 \text{ mg/kg}$	Two	oral: gavage	rat	OECD Guideline 416 (Two-
bisphenol-A-		generation			Generation Reproduction
(epichlorhydrin); epoxy	NOAEL F1 $>= 750 \text{ mg/kg}$	study			Toxicity Study)
resin (number average					
molecular weight≤700)	NOAEL F2 $>= 750 \text{ mg/kg}$				
25068-38-6					

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result / Value	Route of	Exposure time /	Species	Method
CAS-No.		application	Frequency of		
			treatment		
reaction product:	NOAEL 50 mg/kg	oral: gavage	14 w	rat	OECD Guideline 408
bisphenol-A-			daily		(Repeated Dose 90-Day
(epichlorhydrin); epoxy					Oral Toxicity in Rodents)
resin (number average					
molecular weight≤700)					
25068-38-6					
oxirane, mono[(C12-14-	NOAEL >= 1 mg/kg	oral: gavage	13 w	rat	OECD Guideline 411
alkyloxy)methyl] derivs.			5 d/w		(Subchronic Dermal
68609-97-2					Toxicity: 90-Day Study)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight < 700) 25068-38-6	LC50	1,75 mg/l	96 h	3	OECD Guideline 203 (Fish, Acute Toxicity Test)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	LC50	> 1 - 10 mg/l	96 h		OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	1,7 mg/l	48 h		OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	EC50	> 1 - 10 mg/l	48 h		OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

G L G NY	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	0,3 mg/l	21 d	1 &	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
reaction product: bisphenol-A-	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
(epichlorhydrin); epoxy resin					
(number average molecular					
weight≤700)					
25068-38-6					

12.2. Persistence and degradability

Hazardous substances	Result	Test type	Degradability	Exposure	Method
CAS-No.				time	
reaction product: bisphenol-A-	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready
(epichlorhydrin); epoxy resin					Biodegradability: Manometric
(number average molecular					Respirometry Test)
weight≤700)					
25068-38-6					
oxirane, mono[(C12-14-	readily biodegradable	aerobic	87 %	28 d	OECD Guideline 301 F (Ready
alkyloxy)methyl] derivs.					Biodegradability: Manometric
68609-97-2					Respirometry Test)

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances	LogPow	Temperature	Method
CAS-No.			
reaction product: bisphenol-A-	3,242	25 °C	EU Method A.8 (Partition Coefficient)
(epichlorhydrin); epoxy resin			
(number average molecular			
weight < 700)			
25068-38-6			

12.5. Results of PBT and vPvB assessment

Hazardous substances	PBT / vPvB
CAS-No.	
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Dispose of in accordance with local and national regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances. The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number

3082
3082
3082
3082
3082

14.2. UN proper shipping name

ADR ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(Bisphenol-A Epichlorhydrin resin)

RID ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(Bisphenol-A Epichlorhydrin resin)

ADN ENVIRONMENTALLÝ HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(Bisphenol-A Epichlorhydrin resin)

IMDG ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(Bisphenol-A Epichlorhydrin resin)

IATA Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin

resin)

14.3. Transport hazard class(es)

ADR	9
RID	ç
ADN	ç
IMDG	9
IATA	Ç

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable
	Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content < 3,00 % Combined A/B (2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

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Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.



Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE EA 3471B

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE EA 3471B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: Epoxy Hardener

1.3. Details of the supplier of the safety data sheet

Henkel Ltd Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000 Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin corrosion Sub-category 1B

H314 Causes severe skin burns and eye damage.

Serious eye damage Category 1

H318 Causes serious eye damage.

Skin sensitizer Category 1

H317 May cause an allergic skin reaction.

Chronic hazards to the aquatic environment Category 3

H412 Harmful to aquatic life with long lasting effects.

2.2. Label elements

Label elements (CLP):



Contains

Isophorone diamine

C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine poly	mer
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	
3,6-diazaoctanethylenediamin	
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)	
Formaldehyde, polymer with benzenamine, hydrogenated 4,4'-Methylenebis(cyclohexylamine)	

Signal word:	Danger
Hazard statement:	H314 Causes severe skin burns and eye damage.
	H317 May cause an allergic skin reaction.
	H412 Harmful to aquatic life with long lasting effects.
Precautionary statement:	P273 Avoid release to the environment.
Prevention	P280 Wear protective gloves/protective clothing/eye protection/face protection.
Precautionary statement:	P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing.
Response	Rinse skin with water [or shower].
Response	P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove
	contact lenses, if present and easy to do. Continue rinsing.
	P310 Immediately call a POISON CENTER or doctor.
	F310 Infinediately can a FOISON CENTER OF doctor.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Isophorone diamine 2855-13-2	220-666-8 01-2119514687-32	2,5- 10 %	Acute Tox. 4; Oral H302
2000 10 2	01 211,011,007, 02		Acute Tox. 4; Dermal H312
			Skin Corr. 1B
			H314 Skin Sens. 1A
			H317 Aquatic Chronic 3
	500 101 5	2.7. 10.01	H412
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	500-191-5 01-2119972320-44	2,5- 10 %	Skin Irrit. 2 H315
68082-29-1			Eye Dam. 1 H318
			Skin Sens. 1A H317
			Aquatic Chronic 2 H411
benzyl alcohol	202-859-9	2,5- 10 %	Acute Tox. 4; Oral
100-51-6	01-2119492630-38		H302 Acute Tox. 4; Inhalation
			H332 Eye Irrit. 2
	220 77 6 6	2.5.4	H319
1,5-Pentanediamine, 2-methyl- 15520-10-2	239-556-6 01-2119976310-41	<= 2,5 %	Acute Tox. 4; Oral H302
			Acute Tox. 4; Dermal H312
			Acute Tox. 4; Inhalation
			H332 Eye Dam. 1
			H318 Skin Corr. 1A
			H314 STOT SE 3
			H335
Formaldehyde, polymer with benzenamine, hydrogenated	01-2119983522-33	<= 2,5 %	Acute Tox. 4; Oral H302
135108-88-2			Skin Corr. 1C H314
			STOT RE 2
			H373 Aquatic Chronic 3
			H412 Eye Dam. 1
			H318 Skin Sens. 1
	200 512 2	2.7.4	H317
Salicylic acid 69-72-7	200-712-3 01-2119486984-17	<= 2,5 %	Eye Dam. 1 H318
			Acute Tox. 4; Oral H302
			Repr. 2 H361d
2,4,6-tris(dimethylaminomethyl)phenol	202-013-9	<= 2,5 %	Skin Corr. 1C
90-72-2	01-2119560597-27		H314 Acute Tox. 4; Oral
			H302 Eye Dam. 1
N (2	217.164.6	~ 0.5 W	H318 Skin Sens. 1
N-(3- (Trimethoxysilyl)propyl)ethylenediamine	217-164-6 01-2119970215-39	<= 2,5 %	H317
1760-24-3			Eye Dam. 1 H318
			Acute Tox. 4; Inhalation H332
			STOT RE 2; Inhalation
N,N'-Ethane-1,2-diylbis(12-	204-613-6	<= 2,5 %	H373 Skin Sens. 1B
hydroxyoctadecan-1-amide) 123-26-2	01-2119978265-26		H317 Aquatic Chronic 4
	202 050 6	- 25 W	H413
3,6-diazaoctanethylenediamin	203-950-6	<= 2,5 %	Acute Tox. 4; Oral

112-24-3	01-2119487919-13		H302 Acute Tox. 4; Dermal H312 Skin Sens. 1 H317 Skin Corr. 1B H314 Aquatic Chronic 3 H412
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	217-168-8 01-2119541673-38	<= 2,5 %	Acute Tox. 4; Oral H302 Skin Corr. 1B H314 Skin Sens. 1 H317 STOT RE 2; Oral H373 Eye Dam. 1 H318

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Seek medical advice.

Eve contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

Causes burns.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.

Wear protective equipment.

Avoid contact with skin and eyes.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Scrape up as much material as possible.

Sweep up spilled material. Avoid creating dust.

Store in a partly filled, closed container until disposal.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.

Use only in well-ventilated areas.

Gloves and safety glasses should be worn

Do not inhale vapors and fumes.

See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container.

Store in a cool, well-ventilated place.

Refer to Technical Data Sheet

7.3. Specific end use(s)

Epoxy Hardener

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

None

Occupational Exposure Limits

Valid for

Ireland

None

$\label{eq:predicted} \textbf{Predicted No-Effect Concentration (PNEC):}$

Name on list	Environmental Compartment	Exposure period	Value				Remarks
		1	mg/l	ppm	mg/kg	others	
3-Aminomethyl-3,5,5- trimethylcyclohexylamine 2855-13-2	aqua (freshwater)		0,06 mg/l				
3-Aminomethyl-3,5,5- trimethylcyclohexylamine 2855-13-2	aqua (marine water)		0,006 mg/l				
3-Aminomethyl-3,5,5- trimethylcyclohexylamine 2855-13-2	aqua (intermittent releases)		0,23 mg/l				
3-Aminomethyl-3,5,5- trimethylcyclohexylamine 2855-13-2	sediment (freshwater)				5,784 mg/kg		
3-Aminomethyl-3,5,5- trimethylcyclohexylamine 2855-13-2	sediment (marine water)				0,578 mg/kg		
3-Aminomethyl-3,5,5- trimethylcyclohexylamine 2855-13-2	Soil				1,121 mg/kg		
3-Aminomethyl-3,5,5- trimethylcyclohexylamine 2855-13-2	sewage treatment plant (STP)		3,18 mg/l				
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	aqua (freshwater)		0,00434 mg/l				
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	aqua (marine water)		0,00043 mg/l				
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	aqua (intermittent releases)		0,0434 mg/l				
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	sewage treatment plant (STP)		3,84 mg/l				
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	sediment (freshwater)				434,02 mg/kg		
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	sediment (marine water)				43,4 mg/kg		
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	Soil				86,78 mg/kg		
Benzyl alcohol 100-51-6	Soil				0,456 mg/kg		
Benzyl alcohol 100-51-6	sewage treatment plant (STP)		39 mg/l				
Benzyl alcohol 100-51-6	sediment (freshwater)				5,27 mg/kg		
Benzyl alcohol 100-51-6	sediment (marine water)		0.4		0,527 mg/kg		
Benzyl alcohol 100-51-6	aqua (marine water)		0,1 mg/l				
Benzyl alcohol 100-51-6	aqua (intermittent releases)		2,3 mg/l				
Benzyl alcohol 100-51-6	aqua (freshwater)		1 mg/l				
Benzyl alcohol 100-51-6	Air						no hazard identified
Benzyl alcohol 100-51-6	Predator		0.42 "				no potential for bioaccumulation
2-Methylpentane-1,5-diamine 15520-10-2	aqua (freshwater)		0,42 mg/l				
2-Methylpentane-1,5-diamine 15520-10-2	aqua (marine water)		0,042 mg/l				
2-Methylpentane-1,5-diamine 15520-10-2	sewage treatment plant (STP)		1250 mg/l				

2-Methylpentane-1,5-diamine 15520-10-2	sediment (freshwater)		7,58 mg/kg	
2-Methylpentane-1,5-diamine 15520-10-2	sediment (marine water)		0,758 mg/kg	
2-Methylpentane-1,5-diamine 15520-10-2	Soil Soil		1,27 mg/kg	
2-Methylpentane-1,5-diamine 15520-10-2	aqua (intermittent releases)	0,42 mg/l		
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	aqua (freshwater)	0,015 mg/l		
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	aqua (marine water)	0,002 mg/l		
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	aqua (intermittent releases)	0,15 mg/l		
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	sewage treatment plant (STP)	1,9 mg/l		
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	sediment (freshwater)		15 mg/kg	
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	sediment (marine water)		1,5 mg/kg	
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Soil		1,8 mg/kg	
Salicylic acid 69-72-7	aqua (freshwater)	0,2 mg/l		
Salicylic acid 69-72-7	aqua (marine water)	0,02 mg/l		
Salicylic acid 69-72-7	aqua (intermittent releases)	1 mg/l		
Salicylic acid 69-72-7	sewage treatment plant (STP)	162 mg/l		
Salicylic acid 69-72-7	sediment (freshwater)		1,42 mg/kg	
Salicylic acid 69-72-7	sediment (marine water)		0,142 mg/kg	
Salicylic acid 69-72-7	Soil		0,166 mg/kg	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (freshwater)	0,084 mg/l	mg kg	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (marine water)	0,0084 mg/l		
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (intermittent releases)	0,84 mg/l		
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	sewage treatment plant (STP)	0,2 mg/l		
N-(3- (Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	aqua (freshwater)	0,062 mg/l		
N-(3- (Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	aqua (marine water)	0,0062 mg/l		
N-(3- (Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	aqua (intermittent releases)	0,62 mg/l		
N-(3- (Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	sediment (freshwater)		0,22 mg/kg	
N-(3- (Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	sediment (marine water)		0,022 mg/kg	
N-(3- (Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	Soil		0,0085 mg/kg	
N-(3- (Trimethoxysilyl)propyl)ethylenediamine	sewage treatment plant	25 mg/l		

1760-24-3	(STP)	1		
3,6-diazaoctanethylenediamin 112-24-3	aqua (freshwater)	0,027 mg/l		
3,6-diazaoctanethylenediamin 112-24-3	aqua (marine water)	0,003 mg/l		
3,6-diazaoctanethylenediamin 112-24-3	Sewage treatment plant	0,13 mg/l		
3,6-diazaoctanethylenediamin 112-24-3	sediment (freshwater)		8,572 mg/kg	
3,6-diazaoctanethylenediamin 112-24-3	sediment (marine water)		0,857 mg/kg	
3,6-diazaoctanethylenediamin 112-24-3	Soil		1,25 mg/kg	
3,6-diazaoctanethylenediamin 112-24-3	freshwater - intermittent	0,2 mg/l		
3,6-diazaoctanethylenediamin 112-24-3	marine water - intermittent	0,02 mg/l		
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	aqua (intermittent releases)	0,08 mg/l		
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	sediment (freshwater)		137 mg/kg	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	aqua (marine water)	0,008 mg/l		
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	sediment (marine water)		13,7 mg/kg	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	sewage treatment plant (STP)	3,2 mg/l		
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Soil		27,2 mg/kg	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	aqua (freshwater)	0,08 mg/l		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
3-Aminomethyl-3,5,5- trimethylcyclohexylamine	Workers	inhalation	Long term exposure - local		0,073 mg/m3	
2855-13-2 3-Aminomethyl-3,5,5- trimethylcyclohexylamine	Workers	inhalation	effects Acute/short term exposure - local		0,073 mg/m3	
2855-13-2 3-Aminomethyl-3,5,5- trimethylcyclohexylamine	General population	oral	End of the control of		0,526 mg/kg	
2855-13-2 C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	Workers	inhalation	systemic effects Long term exposure -		3,9 mg/m3	
68082-29-1 C18 Fatty acid dimer, tall oil fatty acid,	Workers	dermal	systemic effects Long term		1,1 mg/kg	
triethylenetetramine polymer 68082-29-1 C18 Fatty acid dimer, tall oil fatty acid,	General	inhalation	exposure - systemic effects Long term		0,97 mg/m3	
triethylenetetramine polymer 68082-29-1	population		exposure - systemic effects			
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	General population	dermal	Long term exposure - systemic effects		0,56 mg/kg	
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	General population	oral	Long term exposure - systemic effects		0,56 mg/kg	
Benzyl alcohol 100-51-6	General population	oral	Acute/short term exposure - systemic effects		20 mg/kg	no hazard identified
Benzyl alcohol 100-51-6	General population	oral	Long term exposure - systemic effects		4 mg/kg	no hazard identified
Benzyl alcohol 100-51-6	Workers	inhalation	Acute/short term exposure - systemic effects		110 mg/m3	no hazard identified
Benzyl alcohol 100-51-6	Workers	inhalation	Long term exposure - systemic effects		22 mg/m3	no hazard identified
Benzyl alcohol 100-51-6	General population	inhalation	Acute/short term exposure - systemic effects		27 mg/m3	no hazard identified
Benzyl alcohol 100-51-6	General population	inhalation	Long term exposure - systemic effects		5,4 mg/m3	no hazard identified
Benzyl alcohol 100-51-6	Workers	dermal	Acute/short term exposure - systemic effects		40 mg/kg	no hazard identified
Benzyl alcohol 100-51-6	Workers	dermal	Long term exposure - systemic effects		8 mg/kg	no hazard identified
Benzyl alcohol 100-51-6	General population	dermal	Acute/short term exposure - systemic effects		20 mg/kg	no hazard identified
Benzyl alcohol 100-51-6	General population	dermal	Long term exposure - systemic effects		4 mg/kg	no hazard identified
2-Methylpentane-1,5-diamine 15520-10-2	Workers	inhalation	Long term exposure - local effects		0,25 mg/m3	
2-Methylpentane-1,5-diamine 15520-10-2	Workers	inhalation	Acute/short term exposure - local effects		0,5 mg/m3	
2-Methylpentane-1,5-diamine 15520-10-2	Workers	dermal	Long term exposure - systemic effects		1,5 mg/kg	
2-Methylpentane-1,5-diamine 15520-10-2	General population	inhalation	Long term exposure - local effects		0,125 mg/m3	
2-Methylpentane-1,5-diamine 15520-10-2	General population	inhalation	Acute/short term exposure - local effects		0,25 mg/m3	
2-Methylpentane-1,5-diamine 15520-10-2	General population	dermal	Long term exposure -		0,75 mg/kg	

1	1	1	systemic effects	1	
2-Methylpentane-1,5-diamine	General	oral	Long term	0,75 mg/kg	
15520-10-2	population	orar	exposure -	0,73 mg/kg	
			systemic effects		
Formaldehyde, polymer with benzenamine,	Workers	inhalation	Long term	0,2 mg/m3	
hydrogenated			exposure -		
135108-88-2	XX7 1		systemic effects	2 / 2	
Formaldehyde, polymer with benzenamine, hydrogenated	Workers	inhalation	Acute/short term exposure -	2 mg/m3	
135108-88-2			systemic effects		
Formaldehyde, polymer with benzenamine,	Workers	dermal	Long term	2 mg/kg	
hydrogenated	VV OTRETS	German	exposure -	2 111.5 11.5	
135108-88-2			systemic effects		
Formaldehyde, polymer with benzenamine,	Workers	dermal	Acute/short term	6 mg/kg	
hydrogenated			exposure -		
135108-88-2			systemic effects		
Salicylic acid	Workers	dermal	Long term	2,3 mg/kg	
69-72-7			exposure - systemic effects		
Salicylic acid	Workers	inhalation	Long term	5 mg/m3	
69-72-7	WOIKCIS	iiiiaiatioii	exposure -	5 mg/m5	
- · · - ·			systemic effects		
Salicylic acid	General	oral	Acute/short term	4 mg/kg	
69-72-7	population		exposure -		
	1		systemic effects		
Salicylic acid	General	dermal	Long term	1 mg/kg	
69-72-7	population		exposure -		
Salicylic acid	General	inhalation	systemic effects Long term	4 mg/m²	
69-72-7	population	innaiation	exposure -	4 mg/m3	
07-12-1	population		systemic effects		
Salicylic acid	General	oral	Long term	1 mg/kg	
69-72-7	population		exposure -		
			systemic effects		
Salicylic acid	Workers	inhalation	Long term	5 mg/m3	
69-72-7			exposure - local		
N. (2	*** 1		effects	27.2 / 2	
N-(3-	Workers	inhalation	Long term exposure -	35,3 mg/m3	
(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3			systemic effects		
N-(3-	Workers	dermal	Long term	5 mg/kg	
(Trimethoxysilyl)propyl)ethylenediamine	VV OTRETS	German	exposure -	3 mg/kg	
1760-24-3			systemic effects		
N-(3-	Workers	dermal	Acute/short term	5 mg/kg	
(Trimethoxysilyl)propyl)ethylenediamine			exposure -		
1760-24-3			systemic effects	0.5 / 0	
N-(3-	General	inhalation	Long term	8,7 mg/m3	
(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	population		exposure - systemic effects		
N-(3-	General	dermal	Long term	2,5 mg/kg	
(Trimethoxysilyl)propyl)ethylenediamine	population	dermai	exposure -	2,5 mg/kg	
1760-24-3	F of section		systemic effects		
N-(3-	General	oral	Long term	2,5 mg/kg	
(Trimethoxysilyl)propyl)ethylenediamine	population		exposure -		
1760-24-3			systemic effects		
N-(3-	General	dermal	Acute/short term	17 mg/kg	
(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	population		exposure -		
3,6-diazaoctanethylenediamin	Workers	inhalation	systemic effects Long term	0,54 mg/m3	
112-24-3	VV OI KEIS	imaiation	exposure -	0,5+ mg/m5	
			systemic effects		
3,6-diazaoctanethylenediamin	General	inhalation	Long term	0,096 mg/m3	
112-24-3	population		exposure -		
			systemic effects		
3,6-diazaoctanethylenediamin	General	oral	Long term	0,14 mg/kg	
112-24-3	population		exposure -		
4.4! Mathylanahis(ayalahayylamina)	Workers	inhalation	systemic effects	1 ma/m2	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	inhalation	Long term exposure -	1 mg/m3	
1/01 /1-3			systemic effects		
4,4'-Methylenebis(cyclohexylamine)	Workers	dermal	Long term	0,1 mg/kg	
1761-71-3			exposure -	-,- mg ng	
			systemic effects		
4,4'-Methylenebis(cyclohexylamine)	General	inhalation	Long term	0,21 mg/m3	
1761-71-3	population		exposure -		
	1		systemic effects		

4,4'-Methylenebis(cyclohexylamine) 1761-71-3	General population	oral	Long term exposure - systemic effects	0,06 mg/kg	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	General population	dermal	Long term exposure - systemic effects	0,06 mg/kg	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	inhalation	Acute/short term exposure - systemic effects	1 mg/m3	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

Do not inhale vapors and fumes.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Use filter A-P2 if vapours/aerosols occur which may be inhaled.

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Tightly fitting safety goggles

Avoid eye contact.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance paste

solid grey

Odor amine-like

Odour threshold No data available / Not applicable

pH > 10

(20 °C (68 °F))

Melting point No data available / Not applicable Solidification temperature No data available / Not applicable

Initial boiling point > 200 °C (> 392 °F) Flash point > 100 °C (> 212 °F)

Evaporation rate No data available / Not applicable Flammability No data available / Not applicable Explosive limits No data available / Not applicable Vapour pressure No data available / Not applicable Relative vapour density: No data available / Not applicable

Density 2,4 g/cm³

Bulk density

No data available / Not applicable
Solubility

No data available / Not applicable

Solubility (qualitative) Slightly soluble

(Solvent: Water)

Solubility (qualitative) Soluble

(Solvent: organic solvent)

Partition coefficient: n-octanol/water
Auto-ignition temperature
Decomposition temperature
Viscosity
Viscosity
Viscosity
Viscosity
Viscosity
No data available / Not applicable
Explosive properties
No data available / Not applicable
Oxidising properties
No data available / Not applicable
No data available / Not applicable

9.2. Other information

Ignition temperature $> 300 \,^{\circ}\text{C} (> 572 \,^{\circ}\text{F})$

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong oxidants.

Reacts with acids.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use. Avoid contact with acids and oxidizing agents.

Avoid contact with water.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Isophorone diamine 2855-13-2	LD50	1.030 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
benzyl alcohol 100-51-6	LD50	1.620 mg/kg	rat	not specified
1,5-Pentanediamine, 2- methyl- 15520-10-2	LD50	1.170 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Salicylic acid 69-72-7	LD50	891 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
2,4,6- tris(dimethylaminomethyl)phenol 90-72-2	LD50	1.200 mg/kg	rat	not specified
N-(3- (Trimethoxysilyl)propyl)e thylenediamine 1760-24-3	LD50	2.295 mg/kg	rat	EPA OPPTS 870.1100 (Acute Oral Toxicity)
N,N'-Ethane-1,2- diylbis(12- hydroxyoctadecan-1- amide) 123-26-2	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
3,6- diazaoctanethylenediamin 112-24-3	LD50	1.591 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
4,4'- Methylenebis(cyclohexyla mine) 1761-71-3	LD50	380 mg/kg	rat	EPA OPP 81-1 (Acute Oral Toxicity)

Acute dermal toxicity:

Hazardous substances	Value	Value	Species	Method
CAS-No.	type		1	
Isophorone diamine	Acute	2.000 mg/kg		Expert judgement
2855-13-2	toxicity			
	estimate			
	(ATE)			
C18 Fatty acid dimer, tall	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
oil fatty acid,				
triethylenetetramine				
polymer				
68082-29-1				
benzyl alcohol	Acute	2.500 mg/kg		Expert judgement
100-51-6	toxicity			
	estimate			
	(ATE)			
1,5-Pentanediamine, 2-	LD50	1.870 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
methyl-				
15520-10-2				
Formaldehyde, polymer	Acute	> 2.000 mg/kg	rabbit	Expert judgement
with benzenamine,	toxicity			
hydrogenated	estimate			
135108-88-2	(ATE)			
Salicylic acid	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
69-72-7				
N-(3-	LD50	> 2.000 mg/kg	rat	EPA OPPTS 870.1200 (Acute Dermal Toxicity)
(Trimethoxysilyl)propyl)e				
thylenediamine				
1760-24-3				
3,6-	LD50	1.465 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
diazaoctanethylenediamin				
112-24-3				
4,4'-	LD50	2.110 mg/kg	rabbit	not specified
Methylenebis(cyclohexyla				
mine)				
1761-71-3				

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Test atmosphere	•	Species	Method
CAS-No.	type			time		
Isophorone diamine	LC50	> 5,01 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute
2855-13-2						Inhalation Toxicity)
Isophorone diamine	Acute	5,011 mg/l				Expert judgement
2855-13-2	toxicity					
	estimate					
	(ATE)					
benzyl alcohol	Acute	4,17 mg/l	dust/mist			Expert judgement
100-51-6	toxicity					
	estimate					
	(ATE)					
benzyl alcohol	LC50	> 4,178 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute
100-51-6						Inhalation Toxicity)
1,5-Pentanediamine, 2-	Acute	1,225 mg/l	dust/mist	4 h		Expert judgement
methyl-	toxicity					
15520-10-2	estimate					
	(ATE)					
Salicylic acid	Acute	5,1 mg/l	dust/mist			Expert judgement
69-72-7	toxicity					
	estimate					
	(ATE)					
N-(3-	LC50	1,49 - 2,44 mg/l	dust/mist	4 h	rat	EPA OPPTS 870.1300 (Acute
(Trimethoxysilyl)propyl)e						inhalation toxicity)
thylenediamine						-
1760-24-3						

Skin corrosion/irritation:

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
CAS-No. C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	irritating	ume	In vitro	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
benzyl alcohol 100-51-6	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
1,5-Pentanediamine, 2- methyl- 15520-10-2	highly corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Category 1C (corrosive)		Corrositex Biobarrier Membrane (reconstituted collagen matrix)	OECD Guideline 435 (In Vitro Membrane Barrier Test Method for Skin Corrosion)
Salicylic acid 69-72-7	slightly irritating		rabbit	not specified
2,4,6- tris(dimethylaminomethyl)phenol 90-72-2	corrosive	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
3,6- diazaoctanethylenediamin 112-24-3	corrosive		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
4,4'- Methylenebis(cyclohexyla mine) 1761-71-3	corrosive	2,75 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Result	Exposure	Species	Method
CAS-No.		time	1.1.14	OECD Cold-line 405 (A cota Escalaritation (Comparison)
Isophorone diamine	corrosive		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
2855-13-2				
C18 Fatty acid dimer, tall	Category 1		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
oil fatty acid,	(irreversible			
triethylenetetramine	effects on the			
polymer	eye)			
68082-29-1				
benzyl alcohol	irritating	24 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
100-51-6				, , , , , , , , , , , , , , , , , , ,
Salicylic acid	highly		rabbit	Draize Test
69-72-7	irritating			
N-(3-	highly		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
(Trimethoxysilyl)propyl)e	irritating			·
thylenediamine				
1760-24-3				
4,4'-	Category 1		rabbit	not specified
Methylenebis(cyclohexyla	(irreversible			
mine)	effects on the			
1761-71-3	eye)			

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result	Test type	Species	Method
CAS-No.				
Isophorone diamine 2855-13-2	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
benzyl alcohol 100-51-6	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	sensitising	Buehler test	guinea pig	Buehler test
2,4,6- tris(dimethylaminomethyl)phenol 90-72-2	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
2,4,6- tris(dimethylaminomethyl)phenol 90-72-2	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
N-(3- (Trimethoxysilyl)propyl)e thylenediamine 1760-24-3	sensitising	Mouse local lymphnode assay (LLNA)	guinea pig	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
3,6- diazaoctanethylenediamin 112-24-3	sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Isophorone diamine 2855-13-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
benzyl alcohol 100-51-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2,4,6- tris(dimethylaminomethyl)phenol 90-72-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2,4,6- tris(dimethylaminomethyl)phenol 90-72-2	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
2,4,6- tris(dimethylaminomethyl)phenol 90-72-2	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
3,6- diazaoctanethylenediamin 112-24-3	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
3,6- diazaoctanethylenediamin 112-24-3	negative	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro	with and without		OECD Guideline 482 (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells In Vitro)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
benzyl alcohol 100-51-6	not carcinogenic	oral: gavage	104 weeks once daily, 5 days/week	rat	male/female	equivalent or similar OECD Guideline 451 (Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
benzyl alcohol	NOAEL P 200 mg/kg	screening	oral: gavage	mouse	not specified
100-51-6					

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Isophorone diamine 2855-13-2	NOAEL < 60 mg/kg	oral: drinking water	13 weeks	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
benzyl alcohol 100-51-6	NOAEL 400 mg/kg	oral: gavage	13 weeks once daily, 5 days/week	rat	equivalent or similar to OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
3,6- diazaoctanethylenediamin 112-24-3	LOAEL 50 mg/kg	oral: gavage	26 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
3,6- diazaoctanethylenediamin 112-24-3	NOAEL 50 mg/kg	oral: gavage	26 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
4,4'- Methylenebis(cyclohexyla mine) 1761-71-3	NOAEL 15 - 50 mg/kg	oral: gavage	52 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Isophorone diamine	LC50	110 mg/l	96 h	Leuciscus idus	EU Method C.1 (Acute
2855-13-2					Toxicity for Fish)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	LC50	7,07 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
benzyl alcohol 100-51-6	LC50	460 mg/l	96 h	Pimephales promelas	EPA OPP 72-1 (Fish Acute Toxicity Test)
1,5-Pentanediamine, 2- methyl- 15520-10-2	LC50	1825 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	LC50	96 mg/l	96 h	Poecilia reticulata	OECD Guideline 203 (Fish, Acute Toxicity Test)
Salicylic acid 69-72-7	LC50	1.370 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
2,4,6- tris(dimethylaminomethyl)phe nol 90-72-2	LC50	153 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	ISO 7346-1 (Determination of the Acute Lethal Toxicity of Substances to a Freshwater Fish [Brachydanio rerio Hamilton-Buchanan (Teleostei, Cyprinidae)]
N-(3- (Trimethoxysilyl)propyl)ethyl enediamine 1760-24-3	LC50	168 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide) 123-26-2	LL50		96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
3,6-diazaoctanethylenediamin 112-24-3	LC50	570 mg/l	96 h	Poecilia reticulata	OECD Guideline 203 (Fish, Acute Toxicity Test)
4,4'- Methylenebis(cyclohexylamin e) 1761-71-3	LC50	> 100 mg/l	96 h	Leuciscus idus	DIN 38412-15

Toxicity (Daphnia):

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Isophorone diamine 2855-13-2	EC50	42 mg/l	24 h	Daphnia magna	not specified
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	EC50	7,07 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
benzyl alcohol 100-51-6	EC50	230 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,5-Pentanediamine, 2-methyl- 15520-10-2	EC50	19.8 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	EC50	15,4 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Salicylic acid 69-72-7	EC50	870 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

N-(3- (Trimethoxysilyl)propyl)ethyl enediamine 1760-24-3	EC50	87,4 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide) 123-26-2	EL50		48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
3,6-diazaoctanethylenediamin 112-24-3	EC50	31 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4,4'- Methylenebis(cyclohexylamin e) 1761-71-3	EC50	7,07 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Isophorone diamine	NOEC	3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
2855-13-2					magna, Reproduction Test)
benzyl alcohol	NOEC	51 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
100-51-6					magna, Reproduction Test)
1,5-Pentanediamine, 2-methyl-	NOEC	4.16 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
15520-10-2					magna, Reproduction Test)
Salicylic acid	NOEC	10 mg/l	21 d	Daphnia magna	OECD Guideline 202
69-72-7					(Daphnia sp. Chronic
					Immobilisation Test)
N-(3-	NOEC	> 1 mg/1	21 d	Daphnia magna	OECD 211 (Daphnia
(Trimethoxysilyl)propyl)ethyl					magna, Reproduction Test)
enediamine					
1760-24-3					
4,4'-	NOEC	4 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
Methylenebis(cyclohexylamin					magna, Reproduction Test)
e)					
1761-71-3					

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Isophorone diamine 2855-13-2	NOEC	1,5 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Isophorone diamine 2855-13-2	EC50	37 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	EC50	4,34 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	NOEC	0,5 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
benzyl alcohol 100-51-6	EC50	770 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
benzyl alcohol 100-51-6	NOEC	310 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,5-Pentanediamine, 2-methyl- 15520-10-2	EC50	> 100 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,5-Pentanediamine, 2-methyl- 15520-10-2	NOEC	10 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	EC10	1,2 mg/l	72 h	Desmodesmus subspicatus	EU Method C.3 (Algal Inhibition test)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	EC50	43,94 mg/l	72 h	Desmodesmus subspicatus	EU Method C.3 (Algal Inhibition test)
Salicylic acid 69-72-7	EC50	> 100 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,4,6- tris(dimethylaminomethyl)phe nol 90-72-2	EC50	84 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,4,6- tris(dimethylaminomethyl)phe nol 90-72-2	NOEC	6,25 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
N-(3- (Trimethoxysilyl)propyl)ethyl enediamine 1760-24-3	EC50	8,8 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
N-(3- (Trimethoxysilyl)propyl)ethyl enediamine 1760-24-3	NOEC	3,1 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide) 123-26-2	EC50		72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide) 123-26-2	NOEC		72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,6-diazaoctanethylenediamin 112-24-3	EC10	< 2,5 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,6-diazaoctanethylenediamin 112-24-3	EC50	20 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'- Methylenebis(cyclohexylamin e) 1761-71-3	EC50	> 140 - 200 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	DIN 38412-09
4,4'- Methylenebis(cyclohexylamin e) 1761-71-3	EC10	100 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	DIN 38412-09

Toxicity to microorganisms

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Isophorone diamine 2855-13-2	EC10	1.120 mg/l	18 h		not specified
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	EC10	130 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
benzyl alcohol 100-51-6	EC10	658 mg/l	17 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test)
Salicylic acid 69-72-7	EC50	> 1.000 mg/l	3 h	not specified	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
2,4,6- tris(dimethylaminomethyl)phe nol 90-72-2	EC0	27 mg/l	16 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test)
N-(3- (Trimethoxysilyl)propyl)ethyl enediamine 1760-24-3	EC 50	435 mg/l	3 h		OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
3,6-diazaoctanethylenediamin 112-24-3	EC0	137 mg/l	30 min	Pseudomonas putida	DIN 38412, part 27 (Bacterial oxygen consumption test)
4,4'- Methylenebis(cyclohexylamin e) 1761-71-3	EC20	> 1.000 mg/l	3 h	activated sludge, industrial	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Isophorone diamine 2855-13-2		aerobic	8 %	28 d	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	not readily biodegradable.	no data	0 - 60 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
benzyl alcohol 100-51-6	readily biodegradable	aerobic	92 - 96 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
1,5-Pentanediamine, 2-methyl- 15520-10-2	readily biodegradable	aerobic	100 %	21 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Salicylic acid 69-72-7	readily biodegradable	aerobic	88,1 %	15 d	EU Method C.4-F (Determination of the "Ready" BiodegradabilityMITI Test)
Salicylic acid 69-72-7	inherently biodegradable	aerobic	100 %	4 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
2,4,6- tris(dimethylaminomethyl)phe nol 90-72-2	not readily biodegradable.	aerobic	4 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
N-(3- (Trimethoxysilyl)propyl)ethyl enediamine 1760-24-3		aerobic	50 %		OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide) 123-26-2	not readily biodegradable.	aerobic	22 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
3,6-diazaoctanethylenediamin 112-24-3	not inherently biodegradable	aerobic	0 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
3,6-diazaoctanethylenediamin 112-24-3	not readily biodegradable.	aerobic	0 %	162 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
4,4'- Methylenebis(cyclohexylamin e) 1761-71-3	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))

12.3. Bioaccumulative potential

Hazardous substances	Bioconcentratio	Exposure time	Temperature	Species	Method
CAS-No.	n factor (BCF)				
Formaldehyde, polymer with	18 - 219	56 d		Cyprinus carpio	OECD Guideline 305 C
benzenamine, hydrogenated					(Bioaccumulation: Test for the
135108-88-2					Degree of Bioconcentration in
					Fish)
4,4'-	< 60	60 d	24 °C	Cyprinus carpio	OECD Guideline 305 C
Methylenebis(cyclohexylamin					(Bioaccumulation: Test for the
e)					Degree of Bioconcentration in
1761-71-3					Fish)

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances	LogPow	Temperature	Method
CAS-No.			
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	10,34		QSAR (Quantitative Structure Activity Relationship)
benzyl alcohol 100-51-6	1,05	20 °C	EU Method A.8 (Partition Coefficient)
1,5-Pentanediamine, 2- methyl- 15520-10-2	<= 1	25 °C	other guideline:
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	2,68	21 °C	EU Method A.8 (Partition Coefficient)
Salicylic acid 69-72-7	2,26	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
2,4,6- tris(dimethylaminomethyl)phe nol 90-72-2	-0,66	21,5 °C	EPA OPPTS 830.7550 (Partition Coefficient, n-octanol / H2O, Shake Flask Method)
N-(3- (Trimethoxysilyl)propyl)ethyl enediamine 1760-24-3	-1,67		not specified
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide) 123-26-2	5,86		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
3,6-diazaoctanethylenediamin 112-24-3	-2,65		OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
4,4'- Methylenebis(cyclohexylamin e) 1761-71-3	2,2	23 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances	PBT / vPvB
CAS-No.	
Isophorone diamine 2855-13-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
benzyl alcohol 100-51-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
1,5-Pentanediamine, 2-methyl- 15520-10-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Salicylic acid 69-72-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
N-(3-(Trimethoxysilyl)propyl)ethylenediamine 1760-24-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan- 1-amide) 123-26-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
3,6-diazaoctanethylenediamin 112-24-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Do not empty into drains / surface water / ground water.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number

ADR	1759
RID	1759
ADN	1759
IMDG	1759
IATA	1759

14.2. UN proper shipping name

ADR	CORROSIVE SOLID, N.O.S. (Isophoronediamine,2-Methylpentane-1,5-diamine)
RID	CORROSIVE SOLID, N.O.S. (Isophoronediamine,2-Methylpentane-1,5-diamine)
ADN	CORROSIVE SOLID, N.O.S. (Isophoronediamine,2-Methylpentane-1,5-diamine)
IMDG	CORROSIVE SOLID, N.O.S. (Isophoronediamine,2-Methylpentane-1,5-diamine)
IATA	Corrosive solid, n.o.s. (Isophoronediamine, 2-Methylpentane-1,5-diamine)

14.3. Transport hazard class(es)

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

14.4. Packing group

ADR	II
RID	II
ADN	II
IMDG	II
IATA	II

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR not applicable

Tunnelcode: (E)
RID not applicable
ADN not applicable
IMDG not applicable
IATA not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content < 3 9 (2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H361d Suspected of damaging the unborn child.

H373 May cause damage to organs through prolonged or repeated exposure.

H373 May cause damage to organs through prolonged or repeated exposure if inhaled.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

H413 May cause long lasting harmful effects to aquatic life.

Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

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